

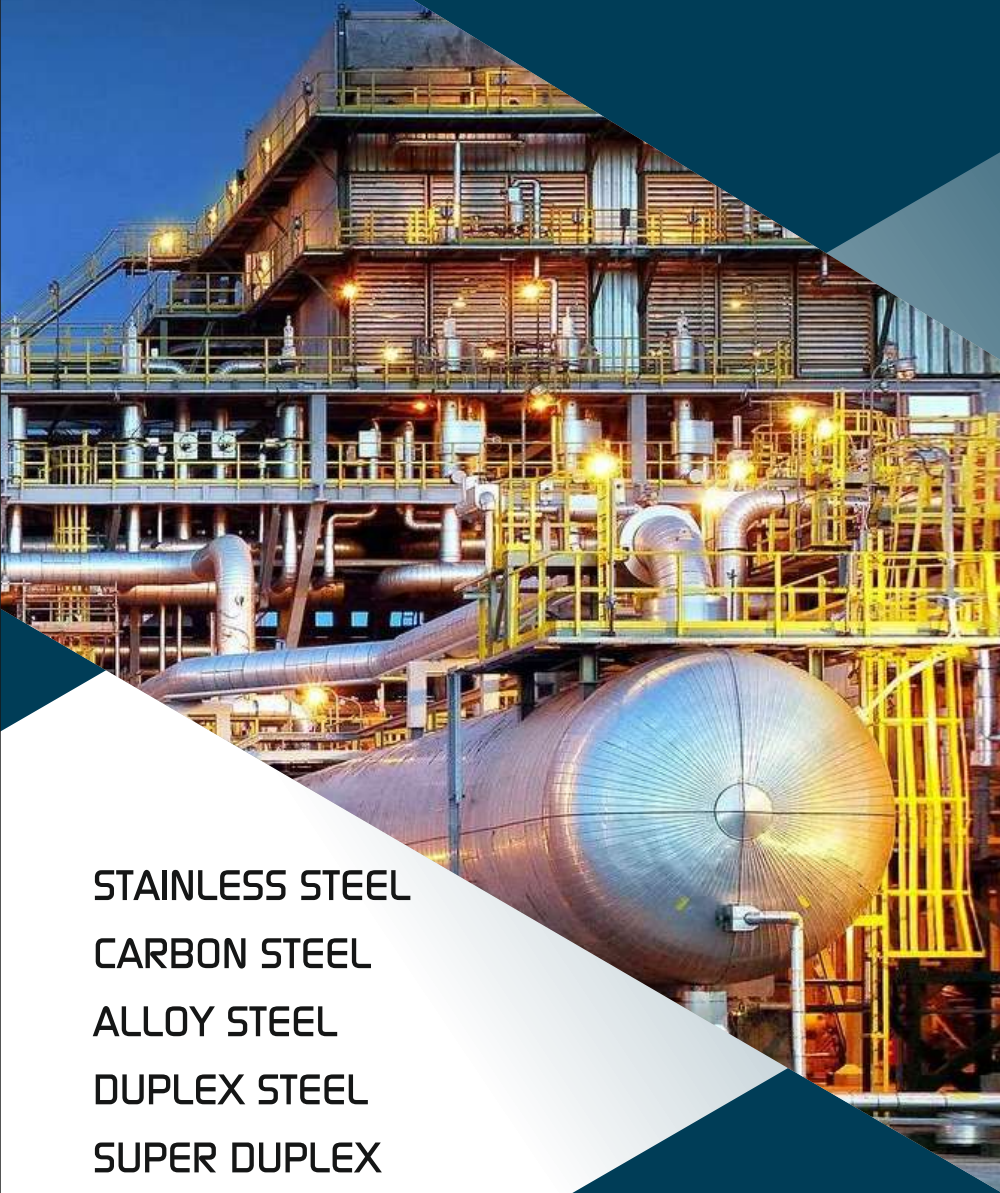


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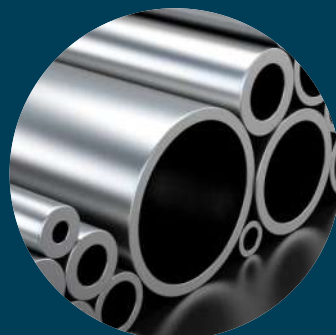
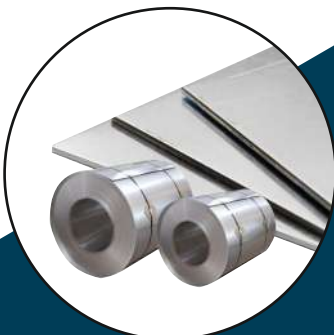
सूक्ष्म, लघु एवं मध्यम उद्यम
MICRO, SMALL & MEDIUM ENTERPRISES



BHANSALI STEEL & ALLOYS



STAINLESS STEEL
CARBON STEEL
ALLOY STEEL
DUPLEX STEEL
SUPER DUPLEX





BHANSALI STEEL & ALLOYS

Company Profile

BHANSALI STEEL & ALLOYS is one of the leading stockholder & supplier of all kinds of stainless steel products. We're the most versatile and efficient manufacturers, importers, exporters and stockists of stainless steel, carbon steel, alloy steel in the shape of pipes, tubes, round bars, flat bar, sheets, plates, wires, angles & channels, coils, strips and entire range of pipeline fittings and flanges supplying to various core industries like Refineries & Petrochemicals, Oil & Gas, Chemicals & Fertilisers, Pharma Ceuticals, Cement, Engineering , Construction, Sugar, Nuclear & Thermal, Paper & Pulp.

We have set up our business empire over the last decade serving many core industries all through out most satisfactorily. We have been known for producing our quality products and excellent services. Our quality standards are as per accepted international standards. For more than years now , we have been maintaining an uncompromising attitude towards the quality of our products, state of art, machines, technology, trained manpower coupled with cost effectiveness that will sustain our future growth.

We are also certified and approved by various reputed third party inspection agencies. ISO 9001-2015: Efforts are one full steam to acquire the coveted ISO 9001- 2015 quality assurance certification from reputed agencies.

Quality Assurance

Every manufacturing phase is carried out with modern technique and is under the surveillance of our quality team that ensures all our products meet the national / international standards.

"NO COMPROMISE IN QUALITY" IS OUR MOTTO

Thus, main goal of **BHANSALI STEEL & ALLOYS** is high quality products. We have adopted quality analyst personnel to ensure complete satisfaction to our clients. As there is always a scope of betterment we are continually improving upon quality of products.

We have a stringent parameters set for the quality which are followed by all our employees. They see to it that the products are in accordance with the national / international standards.

From the time of procurement of raw material till the final delivery of the products, at every stage, our products are checked for various chemical and mechanical properties using the equipment certified by the Government and its agencies.

Third Party Inspection



Larsen & Toubro Ltd.



EIL



Nuclear Power Corp.
of India Ltd.



Approved



Dept. of Atomic Energy



Electromech Engg.



DET NORSKE VERITAS



TATA Project



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BHANSALI STEEL & ALLOYS

PIPES & TUBES

Stainless Steel : ASTM A312 TP 304 / 304L / 304H / 316 / 316L / 316H / 317 / 317L / 321 / 321H / 310 / 347 / 347H / 904L etc.

Carbon Steel : ASTM A53 GR. B / A106 GR. B / API 5L GR. B / API 5L GR. X42 / 46 / 52 / 56 / 60 / 65 / 70 / A333 GR. 3 / GR. 6 etc.

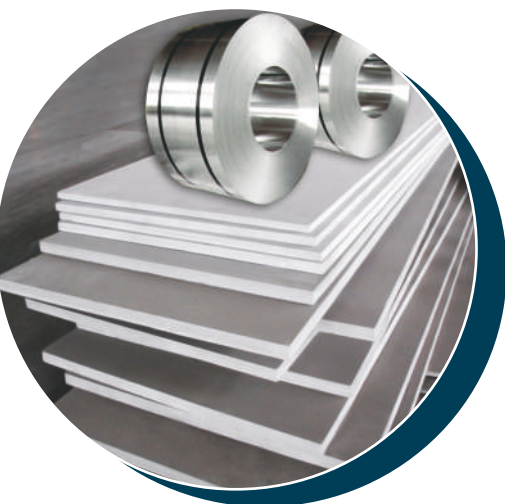
Mild Steel : IS 1239 / IS 3589

Alloy Steel : ASTM A335 GR. P1 / P5 / P9 / P11 / P22 / P91 etc.

Others : Duplex, Super Duplex, Inconel, Monel, Hastelloy, Nickel, Alloy 20, 254 SMO, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types : Round, Square, Rectangular. | **Wall Thickness** : Sch. 5S to Sch. XXS

Size : Upto 24" NB. (Seamless & Welded)



SHEETS / PLATES / COILS / STRIPS

Stainless Steel Coils, Sheets & Plates as per ASTM A 240 Gr. TP 304, 304L, 304LN, 309, 309S, 309H, 310S, 310H, 316, 316L, 316H, 316LN, 316Ti, 317, 317L, 321, 321H, 347, 347H, 348, 348H, 409, 410, 420, 430

Alloy Steel Plates as per ASTM A 387 Gr. 2, 5, 9, 11, 12 & 22 in class 1 & 2, ASTM A 204, Gr. A & B, DIN 17175 Gr. 15Mo3 & 16Mo3 with IBR Test Certificate.

NM/ABRAX PLATE- NM 400/ABRAX 400/ROCK STAR/ROCK HARD 400/JFE400

Carbon Steel / Boiler Quality Plates as per IS 2062 Gr. A, B & C, IS 2002 Gr. 1 & 2, ASTM A516 Gr. 60 & 70 ASTM A515 Gr. 70.

High Nickel Alloy : Monel, Nickel, Inconel, Hastalloy, Copper, Brass, Bronze, Brass, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Duplex, Super Duplex Steel & SMO Plate : UNS S31803, UNS S32750, UNS S32760, 904L / SMO 254, Alloy 20

Types : Sheet, Plates, Coils, Strips, etc.

ROUND BARS

Stainless Steel Bar : ASTM A-479, A 182 F 304/304H/304L, 316/316L/316Ti, 309, 310, 317L, 321, 347, 409, 410, 420, 430, 440 (A, B, C) 446, 904L, etc.

Duplex Steel Bar : A 182 F51, F53, F55

EN Series Bar : EN8, EN9, EN 19, EN24,

Carbon Steel Bar : A 105, LF2, 4140 MOD, 4340 MOD

Alloy Steel Bar : ASTM A -182 F11, F12, F22, FF5, F9, F91

Cu-Ni Bar : C70660 (90:10) C71500 (70:30), C71640

Nickel Bar / Monel Bar : UNS N02200, N02201, UNS N04400, N05500

Inconel Bar : UNS N06600, N06601, N06625, N08800, N08810, UNS N08825, UNSN09925, UNS N07718

Types : Round, Square, Hex (A/F), Rectangle



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BHANSALI STEEL & ALLOYS

BUTT-WELD FITTINGS

Stainless Steel : ASTM A403 WP 304/ 304L/ 304H/316/ 316L/ 317/ 317L/ 321/ 310/ 347/904L etc.

Carbon Steel : ASTM A234 WPB/A420 WPL3/A420 WPL6

Mild Steel : IS 1239 Part 2 / IS 3589

Alloy Steel : ASTM A234 WP1/ WP5/ WP9/ WP11/ WP22/ WP91 etc.

Duplex & Super Duplex Steel : UNS S31803, UNS S32750, UNS S32760, 904L, Alloy 20

Others : Monel, Nickel, Inconel, Hastalloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types : Elbow, Tee, Reducer, Return Bends, Stub-Ends, Cap, Collar, Cross, Insert etc.

Size : 1/4" NB TO 32" NB. (Seamless & Welded)

Wall Thickness : Sch. 5S To Sch. XXS.



SOCKET-WELD FITTINGS

Stainless Steel : ASTM A182 F304/ 304L/ 304H/ 316/ 316L/ 317/ 317L/ 321/310/ 347/ 904L etc.

Carbon Steel : ASTM A105 / A694 F42/46/ 52/56/ 60/ 65/70 / A350 LF3/ A350 LF2.

Alloy Steel : ASTM A182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Types : Elbow, Tee, Union, Cross, Coupling, Cap, Bushing , Plug, Swage Nipple, Welding Boss, Hexagon Nipple, Barrel Nipple, Welding Nipple, Parraler Nipple, Street Elbow, Hexagon Nut, Hose Nipple, Bend, Adapter, Insert, Weldolet, Elbolet, Sockolet, Thredolet, Nipolet, Letrolet, NPT Fittings,

Size : 1/4" NB TO 4" NB. (Socketweld & Threaded)

Class : 3000#, 6000#, 9000#.



FERRULE FITTINGS

Stainless Steel : ASTM A182 F304/ 304L/ 304H/ 316/ 316L/ 317/ 317L/ 321/310/ 347/ 904L etc.

Carbon Steel : ASTM A105 / A694 F42/46/ 52/56/ 60/ 65/70 / A350 LF3/ A350 LF2.

Alloy Steel : ASTM A182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Duplex & Super Duplex Steel : UNS S31803, UNS S32750, UNS S32760, 904L, Alloy 20

Other : Stainless Steel, Nickel Alloys, Carbon Steel, Alloy Steel, Monel, Nickel, Inconel, Hastelloy, Copper, Etc.

Types : Nipples, Adaptors, Crosses, Union Ball Joints, Reducing Bushing, Reducers, Pipe Caps, Couplings, Pipe Plug, Hollow Hex Plug, Elbow, Reducing Union, 90 Deg. Union Elbow, Reducing 90 Deg. Union Elbow Etc. Extender Leg 90 Deg. Union Elbow, 45 Deg. Union Elbow, Union Tee, Female Connector, Male Connector, Manifold Tee, Reducing Tee, Tribow, Tube Socket weld To Pipe Butt Weld, Tube Butt Weld To Tube Socket Weld, Port Connector, Etc.



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BHANSALI STEEL & ALLOYS

DAIRY & SANITARY TUBE FITTINGS

USED FOR DAIRY, BIO-PHARMA & FOOD INDUSTRY (WELDED ENDS / EXPANDED ENDS) BEND, TEE, CROSS, REDUCER, UNION, VALVE CLAMP WITH FERRULE, CLAMP (PIPE HOLDING) WITH COUPLING, NIPPLE & BASE PLATE

RANGE : 1/2" (15 MM) OD to 12" (300 MM) THK OD 16swg, 14swg, 12swg

GRADE : AISI 304, 316, 316L

STANDARD : SMS, IDF, DIN, ISO, ASME BPE etc.

FINISH : ELECTRO POLISHED / MIRROR / MATT FINISH



FLANGES

Stainless Steel : ASTM A182 F304/ 304L/ 304H/ 316/ 316L/ 317/ 317L/ 321/ 310/ 347/ 904L etc.

Carbon Steel : ASTM A105/ A694 F42/ 46/52/56/60/65/ 70/ A350 LF2/ A350LF3, etc.

Alloy Steel : ASTM A182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Others : Monel, Nickel, Inconel, Hastalloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead etc.

Types : Weldneck, Slipon, Blind, Socket Weld, Lap Joint, Spectacles, Ring Joint, Oriface, Long Weldneck, Deck Flange, etc.

Size : 1/2" NB TO 24" NB.

Class : 150#, 300#, 600#, 900#, 1500# & 2500#.



FASTENERS

Stainless Steel : AISI 302, 304, 304L, 316, 316L, 310, 317, 317L, 321, 347, 410, 420, 904L etc.

Carbon Steel : 4.6, 5.6, 6.6

High Tensile / Alloy Steel : 8.8, 10.9 & 12.9 / 'R', 'S', 'T' Conditions.

Non Ferrous Metal : Copper, Brass, Aluminium, Titanium, Nichrome, Al. Bronze Phosphorous Bronze, etc.

Others : Monel, Nickel, Inconel, Hastalloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead etc.

Types : Bolts, Nuts, Washers, Anchor Fasteners, Stud Bolts, Eye Bolt, Stud, Threaded Rod, Cotter Pin, Socket Screw, Fine Fasteners & Spares, Foundation Fasteners, Vane Condition, Galvanized, Phosphetised, Cadum Plated, Hot Deep Galvanized, Bloodied, Nickel Chrome Plated etc.



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BHANSALI STEEL & ALLOYS

ANGLE / CHANNEL / FLAT BAR

Stainless Steel : 304/304L, 316/316L/316Ti, 321, 310/310S, 317/317L, 347, 17-4Ph, 15-5Ph, 904L, 410, 420, 430, 431, 430F, 416, 440C etc.

Copper, Brass, Aluminium, Hast Alloy, Titanium, Monel, Inconel, Nickel, etc.

Duplex Steel : UNS 31803, UNS32205, UNS 32750, UNS 32760

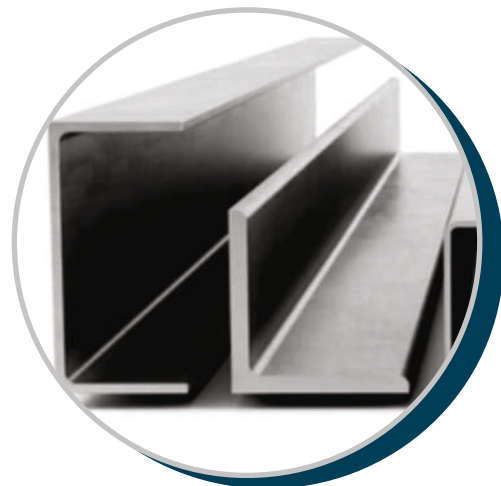
Alloy Steel : F5, F9, F11, F22, F91.

Carbon Steel, Mild Steel, (EN Series)

Specification : ASTM, AISI, ASME, DIN, UNS etc.

Sizes of Angles : 20mm to 150mm, in Thk = 3mm to 12mm

Sizes of Channels : 20mm to 500mm, in Thk = 3mm to 50mm



VALVES



Material : Stainless Steel / Duplex / Super Duplex / Nickel Alloy / Carbon Steel / Alloy Steel

Standard : ASTM / ASME / ANSI / AISI / DIN

Grade : WCB, WC1, WC6, WC9, LCB, LCC, LC3, C5, C12, CF8, CF8M, CF3, CF3M, CF8C, CN7M, CD4MCu, Hastelloy, Inconel, 304L, 316L, 2205, 2507 etc.

Types : Gate Valve, Ball Valve, Globe Valve, Butterfly Valve, Check Valve, Cryogenic Valve

Size : 1/2" to 60"

Class : 150#, 300#, 600#, 800#, 900#, 1500# & 2500#.

T.C FITTINGS FITTINGS

TC BEND, TC TEE, TC REDUCER, TC UNION, TC CLAMPS, TC LINER (FERRULES), TRI-CLOVER STANDARD FITTINGS IS WIDELYUSED IN PHARMACEUTICALS & FOOD INDUSTRIES FOR ITS EASILY OPENING & CLEANING FACILITIES. IT CONSISTS OF TWO LINERS (FERRULES) & CLAMPS WHICH HOLDS BOTH THE LINES TOGETHER. GASKET IS HOUSED BETWEEN THE LINES TO GIVE LEAK PROOF SEALING.

RANGE : ½" (15MM) to 12" (300MM)

(SUITABLE FOR OD & NB SIZE PIPE)

GRADE : AISI 304, 316, 316L

STANDARD : ISO, ASME BPE Standard.

FINISH POLISHED : ELECTRO POLISHED / MIRROR / MATT FINISH



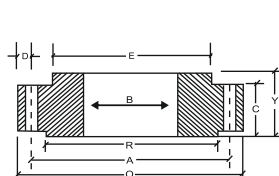
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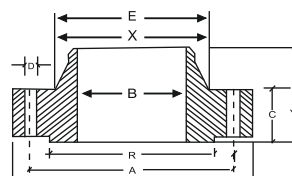
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FLANGES

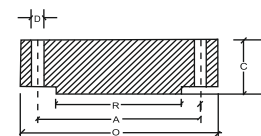
DIMENSIONS OF CLASS 150/300/600 FLANGES AS PER B 16.5



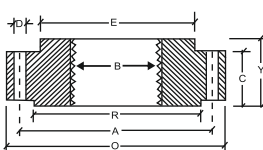
SLIP-ON FLANGE



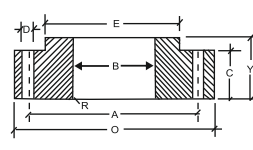
WELDING NECK FLANGE



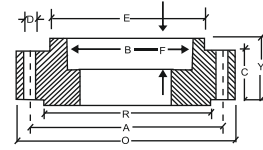
BLIND FLANGE



THREADED FLANGE



LAP JOINT FLANGE



SOCKET WELD FLANGE

DIMENSIONS OF CLASS 150 FLANGES AS PER B 16.5

Nominal Pipe Size	Flange Dia O	Dia of Bolt Circle A	No. of Bolt Holes D	No. of Holes	Thk. of Holes C	Dia of Hub E	Length through Hub			Dia Bore		Dia of R/F R	Depth of Socket F	Pipe Dia X
							S/O & S/W Y	W/N Y	L/J Y	S/O & S/W B	L/J B			
15	88.9	60.3	15.9	4	11.1	30.2	15.9	47.6	15.9	22.3	22.9	34.9	9.5	21.33
20	98.4	69.8	15.9	4	12.7	38.1	15.9	52.4	15.9	27.7	28.2	42.9	11.1	26.67
25	107.9	79.4	15.9	4	14.3	49.2	17.5	55.6	17.5	34.5	35.0	50.8	12.7	33.40
32	117.5	88.9	15.9	4	15.9	58.7	20.6	57.1	20.6	43.2	43.7	63.5	14.3	42.16
40	127.0	98.4	15.9	4	17.5	65.1	22.2	61.9	22.2	49.5	50.0	73.0	15.9	48.26
50	152.4	120.6	19.0	4	19.0	77.8	25.4	63.5	25.4	62.0	62.5	92.1	17.5	60.31
65	177.8	139.7	19.0	4	22.2	90.5	28.6	69.8	28.6	74.7	75.4	104.8	19.0	73.02
80	190.5	152.4	19.0	4	23.8	107.9	30.2	69.8	30.2	90.7	91.4	127.0	20.6	88.90
100	228.6	190.5	19.0	8	23.8	134.9	33.3	76.2	33.3	116.1	116.8	157.2	23.8	114.30
125	254.0	215.9	22.2	8	23.8	163.5	36.5	88.9	36.5	143.8	144.5	185.7	23.8	141.30
150	279.4	241.3	22.2	8	25.4	192.1	39.7	88.9	39.7	170.1	171.4	215.9	27.0	168.27
200	342.9	298.4	22.2	8	28.6	246.1	44.4	101.6	44.4	221.5	222.2	269.9	31.7	219.07
250	406.4	361.9	25.4	12	30.2	304.8	49.2	101.6	49.2	276.3	277.4	323.8	33.3	273.05
300	482.6	431.8	25.4	12	31.8	365.1	55.6	114.3	55.6	327.1	328.2	381.0	39.7	323.85
350	533.4	476.2	28.6	12	34.9	400.0	57.1	127.0	79.4	359.1	360.2	412.7	41.3	355.60
400	596.9	539.7	28.6	16	36.5	457.2	63.5	127.0	87.3	415.0	411.2	469.9	44.4	406.40
450	635.0	577.8	31.7	16	39.7	504.8	68.3	139.7	96.8	461.8	462.3	533.4	49.2	457.00
500	698.5	635.0	31.7	20	42.9	558.8	73.0	144.5	103.2	513.1	514.3	584.2	54.0	508.00
600	812.8	749.3	34.9	20	47.6	663.6	82.5	152.4	111.1	615.9	615.9	692.1	63.5	609.60

DIMENSIONS OF CLASS 300 FLANGES AS PER B 16.5

Nominal Pipe Size	Flange Dia O	Dia of Bolt Circle A	No. of Bolt Holes D	No. of Holes	Thk. of Holes C	Dia of Hub E	Length through Hub			Dia Bore		Dia of R/F R	Depth of Socket F	Pipe Dia X
							S/O & S/W Y	W/N Y	L/J Y	S/O & S/W B	L/J B			
15	95.2	66.7	15.9	4	14.3	38.1	22.2	52.4	22.2	22.3	22.9	34.9	9.5	21.33
20	117.5	82.5	19.0	4	15.9	47.6	25.4	57.1	25.4	27.7	28.2	42.9	11.1	26.67
25	123.8	88.9	19.0	4	17.5	54.0	27.0	61.9	27.0	34.5	35.0	50.8	12.7	33.40
32	133.3	98.4	19.0	4	19.0	63.5	27.0	65.1	27.0	43.2	43.7	63.5	14.3	42.16
40	155.6	114.3	22.2	4	20.3	69.8	30.2	68.3	30.2	49.5	50.0	73.0	15.9	48.26
50	165.1	127.0	19.0	8	22.2	84.1	33.3	69.8	33.3	62.0	62.5	92.1	17.5	60.31
65	190.5	149.2	22.2	8	25.4	100.0	38.1	76.2	38.1	74.7	75.4	104.8	19.0	73.02
80	209.5	168.3	22.2	8	28.6	117.5	42.9	79.4	42.9	90.7	91.4	127.0	20.6	88.90
100	254.0	200.0	22.2	8	31.8	146.0	47.6	85.7	47.6	116.1	116.8	157.2	23.8	114.30
125	279.4	234.9	22.2	8	34.9	177.8	50.8	98.4	50.8	143.8	144.5	185.7	-	141.30
150	317.5	269.9	22.2	12	38.5	206.4	52.4	98.4	62.4	170.7	171.4	215.9	-	168.27
200	381.0	330.2	25.4	12	41.3	260.3	61.9	111.1	61.9	221.5	222.2	269.9	-	219.07
250	444.5	387.3	28.6	16	47.6	320.7	66.7	117.5	95.2	276.3	277.4	323.8	-	273.05
300	520.7	450.8	31.7	16	50.8	374.6	73.0	130.2	101.6	327.1	328.2	381.0	-	323.85
350	584.2	514.3	31.7	20	54.0	425.4	76.2	142.9	111.1	359.1	360.2	412.7	-	355.60
400	647.7	571.5	34.9	20	57.2	482.6	82.5	146.0	120.6	410.5	411.2	469.9	-	406.40
450	711.2	628.5	34.9	24	60.3	533.4	88.9	158.7	130.2	461.8	462.3	533.4	-	457.20
500	774.7	685.8	34.9	24	63.5	587.4	95.2	161.9	139.7	513.1	514.3	584.2	-	508.00
600	914.4	812.8	41.3	24	69.8	701.7	106.4	168.3	152.4	615.9	615.9	692.1	-	609.60

DIMENSIONS OF CLASS 600 FLANGES AS PER B 16.5

Nominal Pipe Size	Flange Dia O	Dia of Bolt Circle A	No. of Bolt Holes D	Thk. of Holes	No. of Holes	Dia of Hub E	Length through Hub			Dia Bore		Dia of R/F R	Depth of Socket F	Pipe Dia X
							S/O & S/W Y	W/N Y	L/J Y	S/O & S/W B	L/J B			
15	95.2	66.7	15.9	4	14.3	38.1	22.2	52.4	22.3	22.3	22.8	34.9	9.5	21.33
20	117.5	82.5	19.0	4	15.9	47.6	25.4	57.1	25.4	27.7	28.1	42.9	11.1	26.67
25	123.8	88.9	19.0	4	17.5	54.0	27.0	61.9	26.9	34.5	35.0	50.8	12.7	33.40
32	133.3	98.4	19.0	4	20.6	63.5	28.6	66.7	28.4	43.2	43.6	63.5	14.2	42.16
40	155.6	114.3	22.2	4	22.2	69.8	31.7	69.8	31.7	49.5	50.0	73.0	15.8	48.26
50	165.1	127.0	19.0	8	25.4	84.1	36.5	73.0	36.5	62.0	62.4	92.1	17.4	60.31
65	190.5	149.2	22.2	8	28.6	100.0	41.3	79.4	41.1	74.7	75.4	104.8	19.0	73.02
80	209.5	168.3	22.2	8	31.8	117.5	46.0	82.5	45.9	90.7	91.4	127.0	-	88.90
100	273.0	215.9	25.4	8	38.1	152.4	54.0	101.6	53.8	116.1	116.8	157.2	-	114.30
125	330.2	266.7	28.6	8	44.4	188.9	60.3	114.3	60.4	143.8	141.5	185.7	-	141.30
150	355.6	292.1	28.6	12	47.6	222.2	66.7	117.5	66.5	170.7	171.4	215.9	-	168.27
200	419.1	349.2	31.7	12	55.6	273.0	76.2	133.3	76.2	221.5	222.2	269.9	-	219.07
250	508.0	431.8	34.9	16	63.5	342.9	85.7	152.4	111.2	276.3	277.3	323.8	-	273.05
300	558.8	488.9	34.9	20	66.7	400.0	92.1	155.6	117.3	327.1	328.1	381.0	-	323.85
350	603.2	527.0	38.1	20	69.9	431.8	93.7	165.1	127.0	359.1	360.1	412.7	-	355.60
400	685.8	603.2	41.3	20	76.2	495.3	106.4	177.8	139.7	410.5	411.2	469.9	-	406.40
450	742.9	654.0	44.4	20	82.6	546.1	117.5	184.1	152.4	461.8	462.2	533.4	-	457.20
500	812.8	729.9	44.4	24	88.9	609.6	127.0	190.5	165.1	513.1	514.3	584.2	-	508.00
600	939.8	838.2	50.8	24	101.6	717.5	139.7	203.2	184.1	615.9	615.9	692.1	-	609.60

All Dimensions are in Millimeters.

Flanges except Lap Joint Will be furnished with 1.6 mm raised face Class 150/300 & 6.35 mm for Class 600.
Which is included in " Thickness" (C) and Length Through Hub (Y).



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